FORNO

IGNITE YOUR NATURE

Manual

Built-in Burners

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Manual of ADEZZ B.V., a private limited company with its registered office in Uden
and its business address at Liessentstraat 4 (5405 AG) in Uden

Chapter 1: Safety

1.1 INTRODUCTION

Thank you for purchasing a FORNO built-in burner. This manual contains instructions for installing, using and maintaining the burner.

NOTE! Please read the safety instructions carefully before use. Failure to follow these instructions precisely may lead to serious, potentially life-threatening situations and damage to property.

- Read this installation and user manual thoroughly before installing and using the FORNO built-in burner. Improper use or failure to follow the instructions regarding assembly, installation and safety will void any liability and warranty.
- Always keep this manual with the burner. If you sell the product to a third party, always hand over these documents.
- For assistance or additional information, please contact a certified gas installer, FORNO customer service (info@forno.eu) or your point of purchase.
- FORNO products, including the built-in burner, are intended for outdoor use only. Never use the burner indoors or in enclosed spaces. Always ensure proper ventilation during use.
- Install this burner in accordance with applicable regulations.

1.2 SAFETY INSTRUCTIONS

When using the FORNO built-in burner, follow the safety instructions strictly. This prevents fire and other harm to people and property. Read the safety instructions carefully before installing and using the burner.

- Always install the FORNO burner correctly according to this manual.
- Place the burner level on a hard, stable surface.
- Ensure the burner is at least 2 metres away from flammable materials. Keep the area around the burner free from flammable substances and liquids.
- Before use, check that all connections to the gas bottle are secure. Tighten them firmly before switching on the burner.
- Check for leaks each time you reattach the gas connection. See 3.3 for instructions.
- The gas hose must never touch hot surfaces of the burner.
- The hose must comply with national regulations and be connected to the supplied pressure regulator.
- Always bend the hose directly downward towards the gas bottle. Never press it against hot surfaces.
- Never obstruct airflow or oxygen supply to the burner.
- Always use the prescribed gas bottles as described in this manual (see 3.3).
- The gas bottle must always stand upright.
- Use the burner only outdoors, in a well-ventilated place.
- In strong winds, take extra care to prevent the product from tipping over.
- Never move the burner during use. Wait at least 1.5 hours after use before relocating.
- Do not touch parts of the product until they have fully cooled.
- Wait at least 1 hour before placing the cover plate over the burner. Premature placement may cause damage or fire.

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1.3 LIABILITY AND WARRANTY CONDITIONS

- Never alter the gas system of this burner. Any modification may be dangerous and void the warranty.
- Never adjust the air vent settings of the burner. If the burner rings are blocked, contact a certified gas installer immediately.
- Improper use or failure to follow safety instructions voids all liability and warranty.
- Do not reuse the product after a fire incident. Have it inspected by a certified gas installer before reigniting.
- Always keep this manual with the product.

1.4 WARNINGS DURING USE

- Always close the gas tap after use and switch off the burner completely.
- Always close the gas tap before performing any work or modifications.
- Never leave the open flame unattended.
- Ensure children and pets are supervised by a responsible adult during use.
- Keep children and pets at a safe distance during and after use.
- Burner parts can become extremely hot. Allow at least 1.5 hours cooling time before children or pets approach.

NOTE! Be alert to gas smells. If you smell gas, close the gas tap immediately and do not use the burner until a certified gas installer has resolved the cause.

NOTE! In case of fire, close the gas tap immediately. Extinguish with a powder or CO_2 extinguisher. Never use water.

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Chapter 2: Delivery

2.1 UNPACKING AND INSPECTION

- Upon delivery, check that the packaging is intact and all parts are present.
- Carefully remove the burner from the packaging.
- Check for visible damage or missing parts. If anything is wrong, contact your supplier or FORNO customer service.
- Keep the packaging for possible returns or transport.

2.2 SCOPE OF DELIVERY AND REQUIREMENTS

Before you start, check which parts have been supplied and which materials you still need to arrange yourself.

Part	Supply/ responsibility	Explanation
FORNO built-in burner	Standard delivery FORNO	Check the burner for damage (see 2.1).
Pressure regulator (30 mbar)	Supplied	Only use the supplied pressure regulator (see 3.3).
Hose (max. 1.5 metres)	Supplied	Only use the supplied hose (see 3.3).
Gas bottle (propane or butane)	To be arranged by the customer	Only use the prescribed gas bottles (see 3.3).
Product with cut-out, for example a garden table	To be arranged by the customer	Flat, stable, clean and non-flammable surface (see 3.1).
Lava stones or ceramic logs (OPTIONAL)	Optional via your point of purchase	If applicable (see 3.4).

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Chapter 3: Placement & Installation

3.1 BEFORE PLACEMENT

- Choose a suitable location. The surface must be flat, stable, clean and non-flammable.
- Do not install the burner in materials that conduct heat strongly.
- Maintain at least 2 metres distance from flammable materials and liquids.

3.2 PLACEMENT STEP BY STEP

1 **Create a cut-out**

Create a cut-out in, for example, a garden table or other surface where you wish to install the burner.

2 **Place the burner**

Place the burner from above into the cut-out.

3.3 CONNECTING TO THE GAS BOTTLE

- The FORNO burner is suitable for propane (G31) and butane (G30).
- Only use the supplied pressure regulator (30 mbar) and hose (max. 1.5 metres).
- Always keep the gas bottle upright.

1 **Connect the hose**

Connect the hose to the gas bottle and regulator.

2 **Position the hose**

The hose must never touch hot surfaces and must always hang downwards.

3 **Open the gas tap**

Open the gas tap on the gas bottle.

4 **Check for leaks**

Check all connections for leaks before use (see Leak test below).

5 **Close the gas tap**

Close the gas tap after the leak test. Only open the gas bottle again when you are ready to use the burner. Always close the tap after use.

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Leak test

Check for leaks with each new connection:

1. **Make a soapy solution**
   Mix water and washing-up liquid.
2. **Apply the solution**
   Apply to connections and hose.
3. **Check for bubbles**
   If bubbles form, there is a leak: close the tap and replace the hose or regulator.

For persistent issues, contact a certified gas installer.

3.4 LAVA STONES OR CERAMIC LOGS (OPTIONAL)

- If applicable: place lava stones or ceramic logs only after full installation. Order these from your point of purchase.
- On first use: set the burner to maximum for 15 minutes to heat the lava stones. Keep flammable materials away.

3.5 REPLACING THE GAS BOTTLE

1. **Close the gas tap**
   Always close the gas tap before replacing the bottle or parts.
2. **Disconnect the regulator**
   Disconnect the regulator from the bottle.
3. **Connect the new gas bottle**
   Place the new gas bottle upright and connect the regulator.
4. **Check for leaks**
   Open the gas tap and, after connecting a new bottle, check all connections for leaks (see 3.3).

3.6 MOVING PRODUCTS WITH BUILT-IN BURNER

- Only move the burner when fully cooled (minimum 1.5 hours after use).
- Always disconnect the gas bottle before moving.
- Avoid unnecessary movement to prevent damage.

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Chapter 4: Operating Instructions

4.1 IGNITION

1. **Check the burner**
   Check that the burner is stable and correctly installed.
2. **Remove the cover plate**
   Remove the cover plate.
3. **Open the gas tap**
   Open the gas tap on the gas bottle.
4. **Press the ignition button**
   Press the ignition button fully until you hear a click (piezo ignition).
5. **Open the gas flow**
   Keep the ignition button pressed and turn the control knob to the right to open the gas flow.
6. **Stabilise the flame**
   The burner should ignite within 15 seconds. Keep the button pressed for another 15 seconds to stabilise the flame.

If the flame goes out, repeat the procedure and hold the button longer.

4.2 SAFE USE DURING OPERATION

- Use the burner only outdoors, in a well-ventilated place.
- Never leave the burner unattended during use.
- Keep children and pets at a safe distance.
- Never use flammable liquids or vapours near the burner.
- Only use propane or butane bottles as prescribed.
- Always store gas bottles outdoors in well-ventilated areas.
- Do not use the burner for cooking.

NOTE! If you smell gas, close the tap immediately and contact a certified gas installer.

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Chapter 5: Maintenance

5.1 MAINTENANCE OF LAVA STONES AND CERAMIC LOGS

- Lava stones and ceramic logs may blacken due to soot. Clean with a vacuum or dry brush.
- Always dry wet lava stones or ceramic logs before use.

5.2 REPLACING THE HOSE AND REGULATOR

- Replace the hose every four years and the regulator every five years.
- Always close the gas tap before replacing parts.
- Always check for leaks after replacement (see 3.3).

5.3 REPLACING THE IGNITION BATTERY

Replace the ignition battery if needed.

1. Let the burner cool

   Ensure the burner is cool and disconnected from the gas bottle.

2. Replace the battery

   Unscrew the ignition button, replace the battery and reassemble correctly.

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